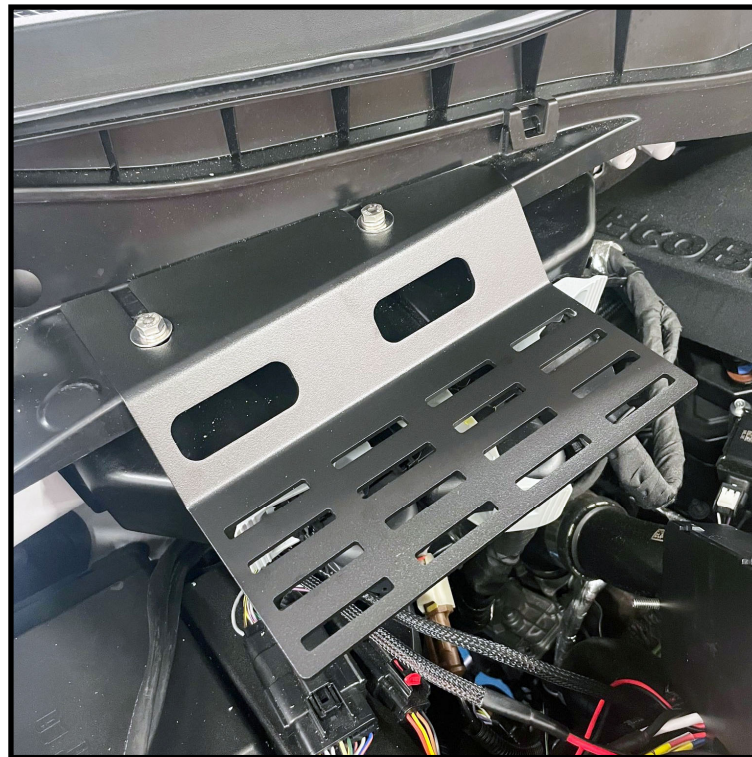




SKU: 25-4001

SWITCH PANEL BRACKET FOR 2015+ FORD F-150 & 2017+ FORD SUPER DUTY



KIT CONTENTS

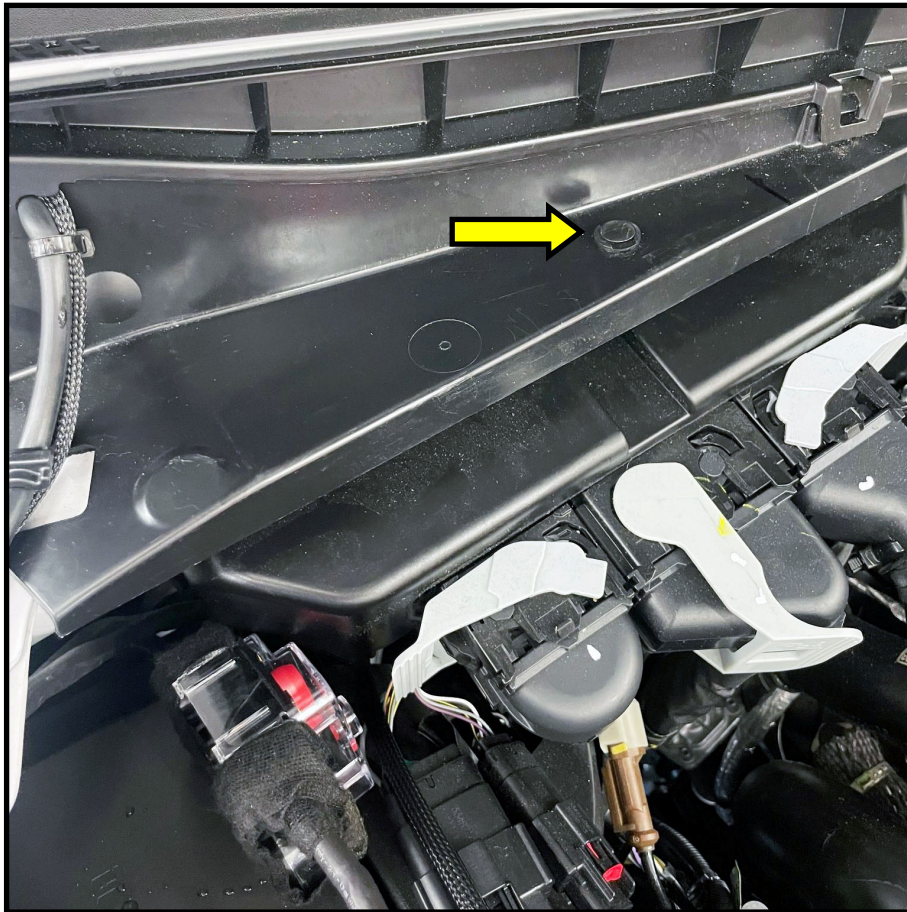
- (1) ALUMINUM MOUNTING BRACKET**
- (2) M6 X 1MM (20MM LONG) PAN HEAD SCREW**
- (2) M6 X 1MM FLANGED NUTS**
- (2) M6 WASHERS**
- (2) M6 SPLIT LOCK WASHERS**

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1. REMOVE PLASTIC FASTENER

F150: Open your hood and look for the plastic fastener located on the top of the black plastic cowl bracket. It is located just above the vehicle cables. Once you locate this remove it which leave a mounting hole

Super Dutys: Leave your plastic fastener in place, this location will not be utilized as it sits too far to the right.



2. INSTALL BOLTS

F150: With the fastener removed insert the nuts/bolts provided. The flange locknut will go on the bottom of the plastic cowl bracket with the bolt & washers on top. The split washer should sit on top of the flat washer. Leave this loose (as you'll slide the switch bracket in place later).

Super Dutys: Go to Step 3



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3. DRILL MOUNTING HOLE

F150: Slide the switch bracket assembly into place so that you can mark a hole location on the left side. You'll want to mark the hole as shown (near bottom of the channel). Once marked drill a 1/4" hole. We recommend placing a piece of paper or cardboard underneath to catch the debris as you will be drilling through plastic and sheet metal. Make sure you **DO NOT** drill through the objects underneath this area.

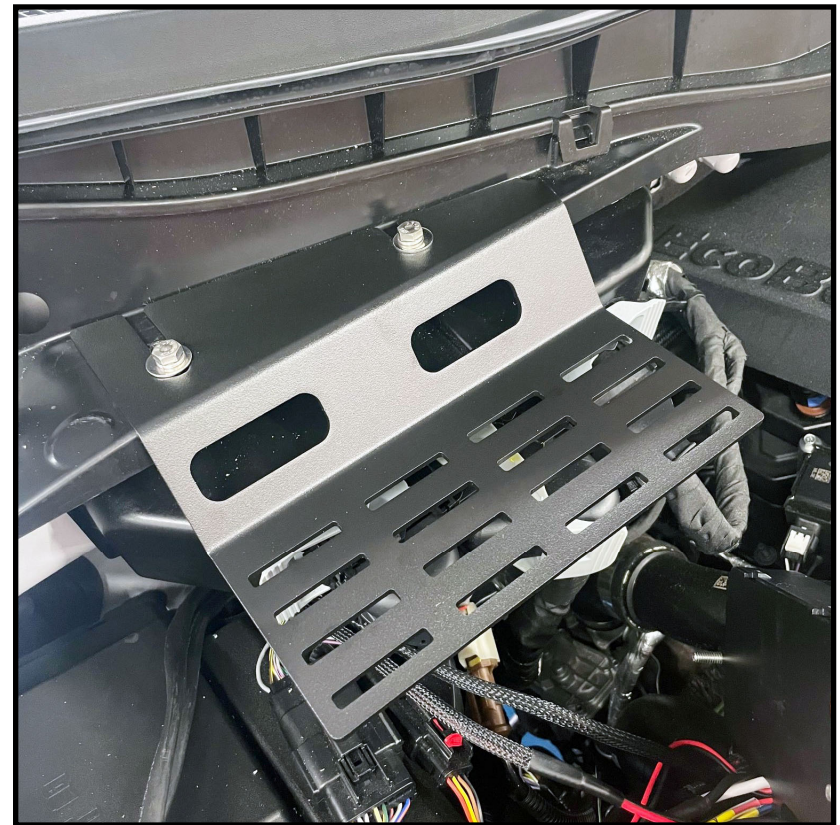
Super Dutys: Place the switch bracket as shown so that it fits on the cowl and follow the instructions above. You will need to mark out two holes to drill though. Your bracket will sit to the left of the existing fastener (you will not use that factory fastener).



4. INSTALL BRACKET ASSEMBLY

Now you can insert the other nut/bolt into the new hole you drilled. Leave this loose as in step 2. Once the nuts/bolts are installed you can slide your bracket assembly into place and tighten the bolts down. Use a 10mm wrench to hold the 10mm nut from moving as you tighten down the bolt from above. You can do this by sliding your wrench from the left or right side of the bracket to hold the nut.

NOTE: The images shown are from an earlier release and were simply decorative.



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5. INSTALL SWITCH CONTROL BOX

Now that the switch panel bracket is installed you can install your switch panel's control box. Use the supplied hardware that came with your switch panel system to install it on the bracket.

